

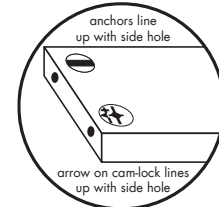
Thank you for purchasing Sullivans' Portable Sewing Table. This table can be assembled with the drawers on the RIGHT or LEFT side (according to your right or left when facing the table. See Page 4). In these instructions, certain steps will be labeled with dual RIGHT SIDE or LEFT SIDE directions. Be sure that you know which side you want the drawers on and follow the appropriate step.

Tools Needed: Phillips head screwdriver, flat-head screwdriver.

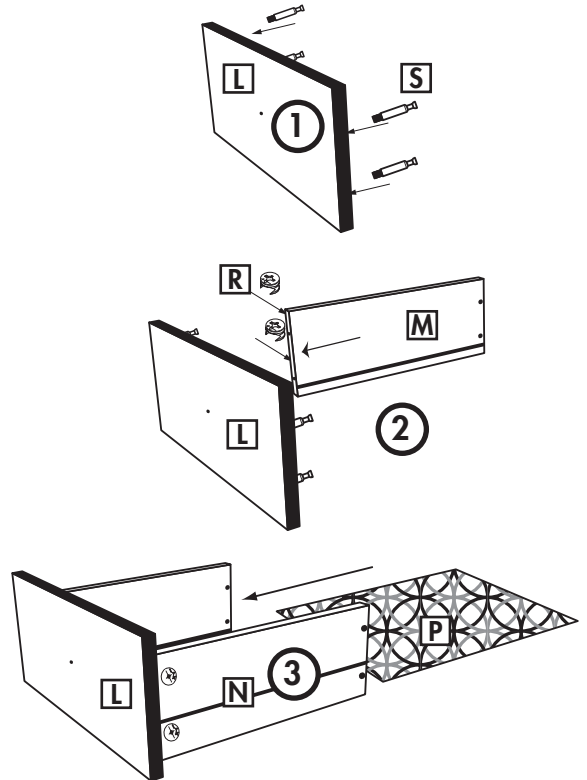
The Drawers

You need: Boards **L, M, N, O** and **P**. Parts **Q, R, S, DD** and **EE**.

1) Take Board **L** and screw in four Cam Screws (**S**) into the four plastic inserts. The cam screws should be placed so that there is an inch of the screw left showing.

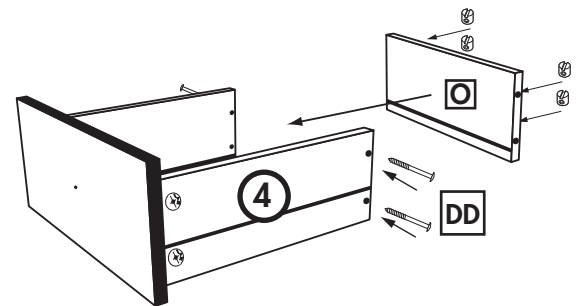


2) Put Board **M** on the left side of Board **L**, placing the board onto the cam screws there. There is a groove on both sides of Board **M**. As shown, the side with the groove nearest an edge should be placed towards the inside of the drawer. Place a Cam Lock (**R**) in each of the two large hole on the side of Board **M** where you can see the cam screws from Board **L**. Turn the cam locks clockwise slowly until they are tight. If the cam locks do not tighten or are unable to turn, check the positioning and length of the cam screws. Repeat this process for board **N**.



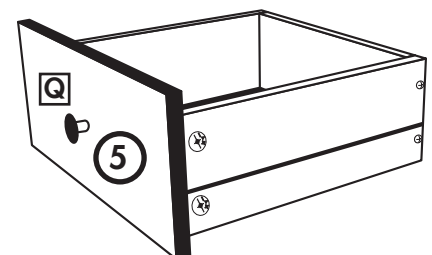
3) Insert the drawer base (**P**) into the grooved of the current assembly.

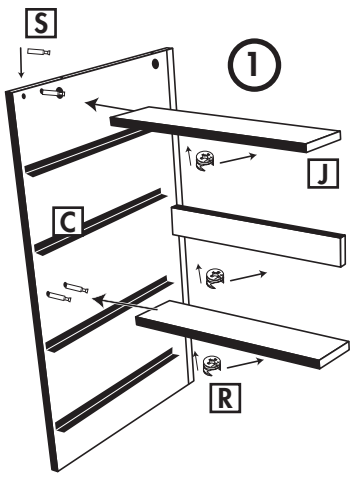
4) Take Board **O** and place a plastic anchor (**EE**) into each of the four holes on the face. (These anchors may already be placed) Make sure that the anchors (**EE**) are lined up horizontally in board **O**. Place Board **O** into the completed assembly, making sure that the Base (**P**) inserts smoothly. Screw in four long screws (**DD**) into the ends of Boards **M** and **N** to attach Board **O** firmly in place.



5) Screw the knob (**Q**) into Board **L**. Use the screwdriver to hold the screw firm while you twist the knob on.

6) Repeat for each drawer, giving you a total of four drawers.





The Case

You need: Boards **C, D, E, F** and **J**.
Parts **R, S, Z, BB, CC** and **DD**.

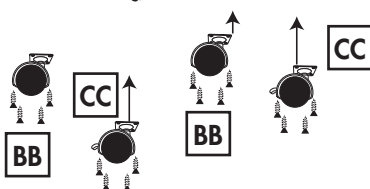
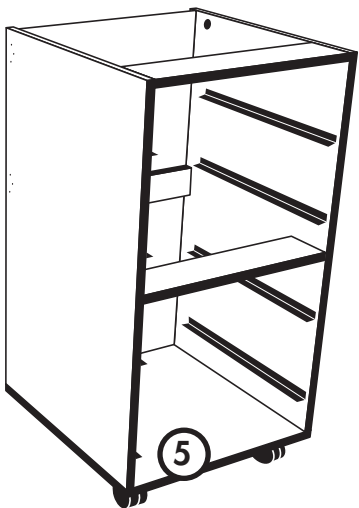
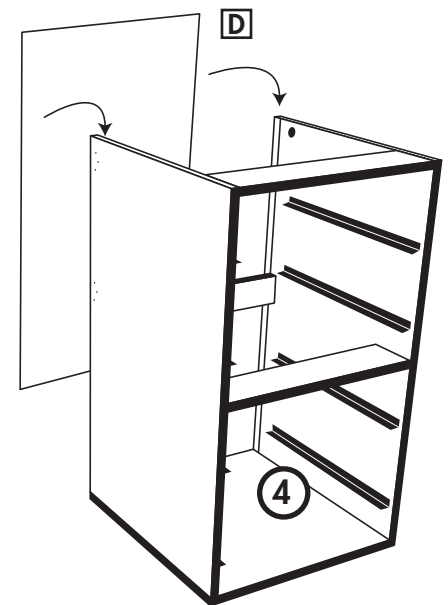
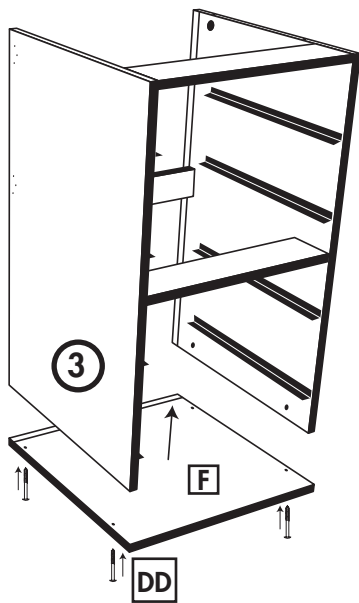
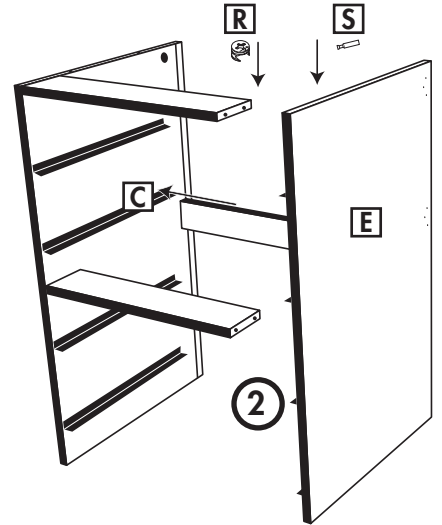
1) Place Board **C** on the ground with the slotted side facing up. Insert a Cam Screw (**S**) into each of the six small screwholes on the board. Take each of the three **J** Boards and place them on Board **C**. The holes on each Board **J** should be facing down. Secure the boards with Cam Locks (**R**).

2) Take Board **E** and insert a Cam Screw (**S**) into each of the six small screw holes on the board. Place Board **E** on top of the three **J** Boards. Secure with Cam Locks (**R**).

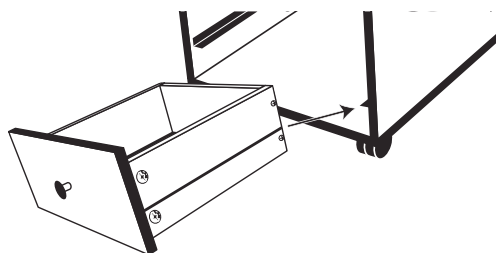
3) Using four long screws and anchors (**DD, EE**) attach board **F** to the base of the current assembly. Be sure that the insert groove on Board **F** matches up to the grooves of Boards **C** and **E**.

4) Slide Board **D** into the grooves in the current assembly. Be sure that the board is securely fitted into every groove.

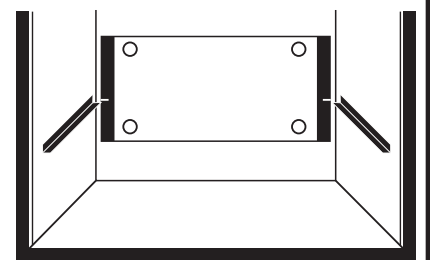
5) Attach the four large casters (**BB, CC**) to Board (**F**) using the small screws (**Z**). The locking casters (**CC**) should go on the front part of the assembly as shown.



NOTE: Make sure that when you insert the drawers you match the groove on the side of the drawers to the metal edge inside the case.

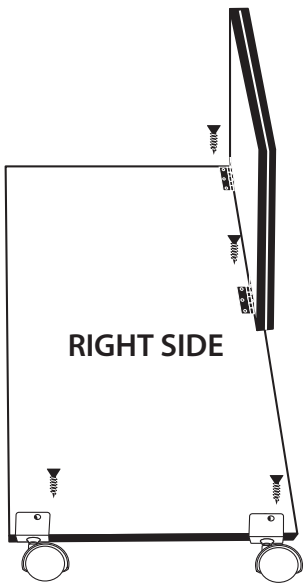


BACK VIEW

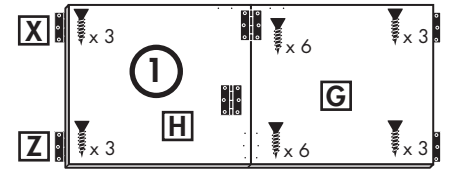


Extending Leg Assembly

You need Boards **G**, **H** and **I**.
Parts **U**, **W**, **X**, **Z** and **AA**.



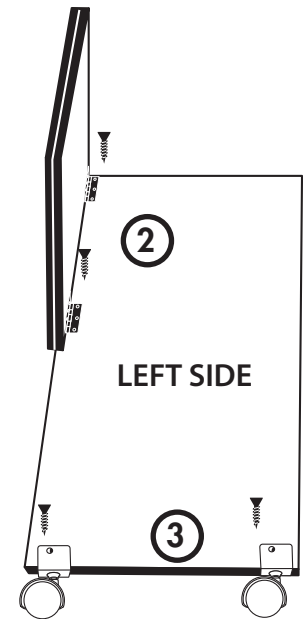
1) Take twenty-four 3/8" screws (**Z**) and attach six hinges (**X**) to boards **G** and **H**. Make sure that the boards are attached so that the two pre-drilled screw holes in the top corner of each board are close to each other. (see image 1)



2) Attach the **G-H** assembly to Board **I** using two hinges (**X**) and six screws (**Z**).

RIGHT SIDE: Attach to right side of Board **I**.

LEFT SIDE: Attach to left side of Board **I**. (see images).

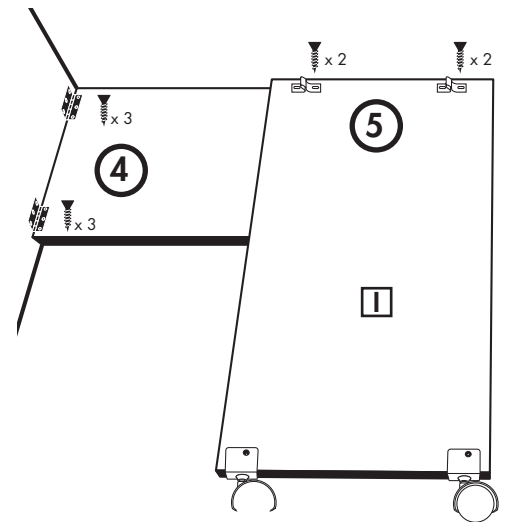


3) Using 3/8" screw two Leg Casters (**AA**) onto the bottom of board **I**. Use the pre-drilled holes on either side of the board.

4) Lay the assembly down so that boards **G** and **H** are laying flat and board **I** is resting on top (see image 4). Place the case down on its back (board **D**) and attach the leg assembly.

RIGHT SIDE: Board **H** will attach to board **C**.

LEFT SIDE: Board **G** will attach to board **E**.



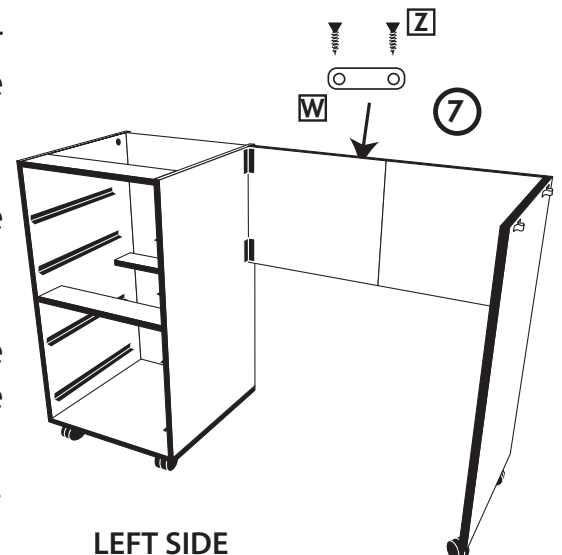
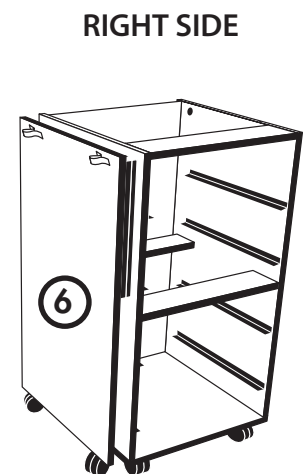
5) Using 3/8" screws (**Z**), attach the Spear Strikes (**U**) to the top of the leg using the pre-drilled holes.

6) Fold the leg assembly in, and stand the table upright on its casters.

7) Fold out the leg, and place the Strike (**W**) onto the back of extension panel. Use the two 3/8" screws (**Z**).

RIGHT SIDE: Attach Strike (**W**) to board **H**.

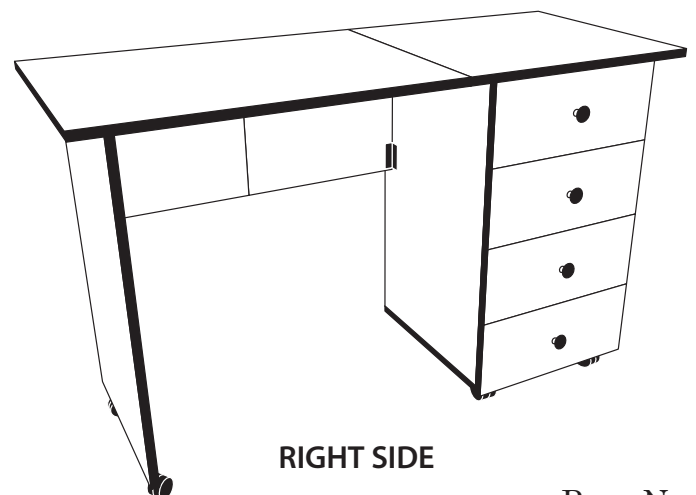
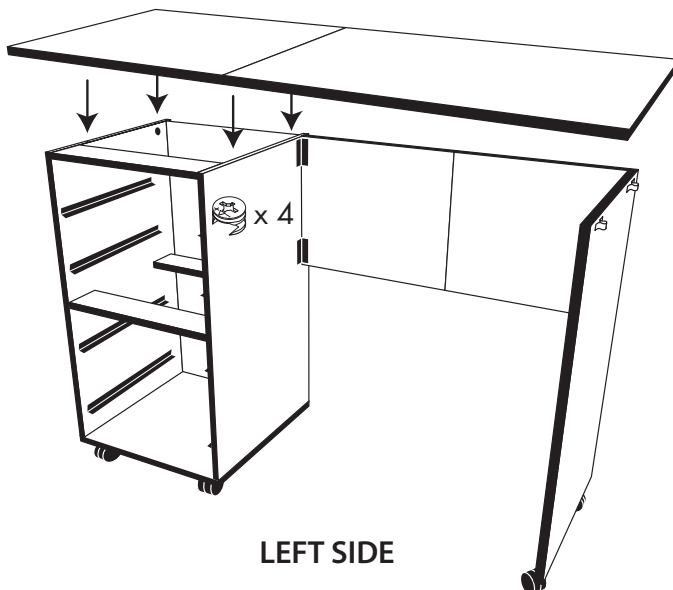
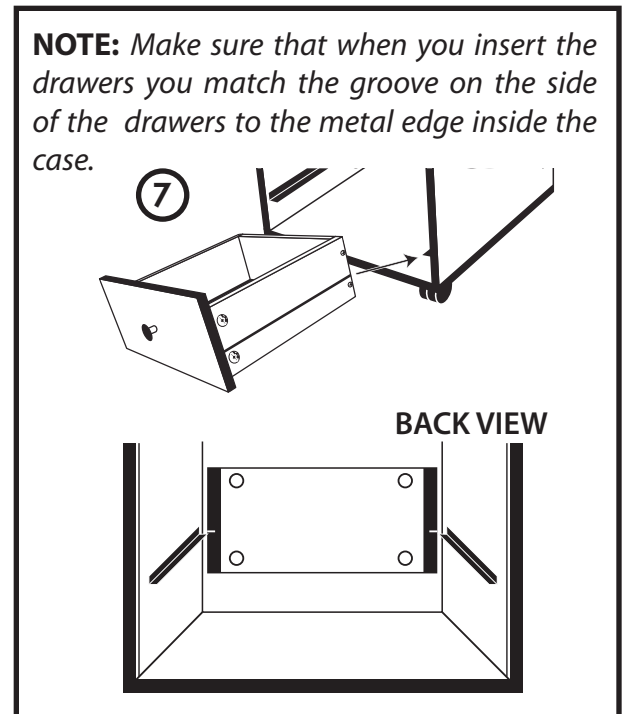
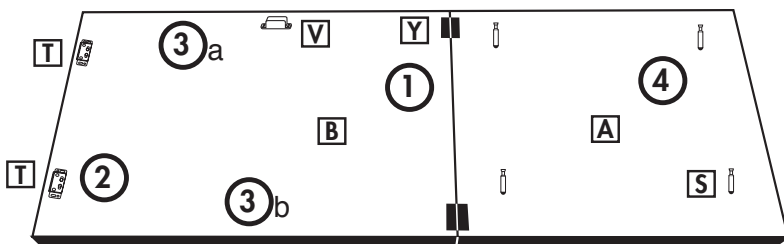
LEFT SIDE: Attach Strike (**W**) to board **G**.



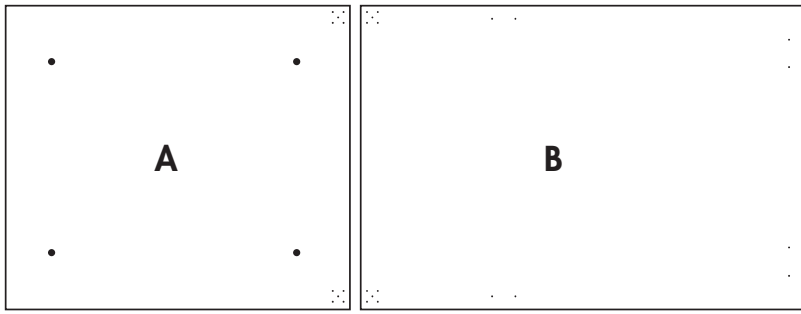
Completing the Table

You need: Boards **A** and **B**. Parts **R, S, T, V, Y** and **Z**.

- 1) Attach Boards **A** and **B** using twenty 3/8" screws (**Z**) and two small hinges (**Y**).
- 2) Use the 3/8" screws (**Z**) to attach the magnetic catch (**V**) to the outside edge of Board **B**.
RIGHT SIDE: Place at spot **3a**.
LEFT SIDE: Place at spot **3b** (see image).
- 3) Use the 3/8" screws (**Z**) to attach the roller catch (**T**) to the edge of the underside of the larger piece (**B**). Be sure that the opening of the catch faces toward Board **A**.
- 4) Place four Cam Screws (**S**) into the inserts in the smaller section of the assembly (**A**).
- 5) Carefully place the table top assembly onto the main body of the table, making sure the Cam Screws are placed into the available holes in the tops of Boards **C** and **E**.
- 6) Secure the table top with Cam Locks (**R**).
- 7) Slide the drawers into the main body (see image 7)
- 8) Enjoy your table!.



Portable Sewing Table Parts List



A
Top
21 1/4" x 18 3/4"

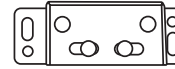
B
Top Extension
27 1/2" x 18 3/4"



R
Cam Lock (32)



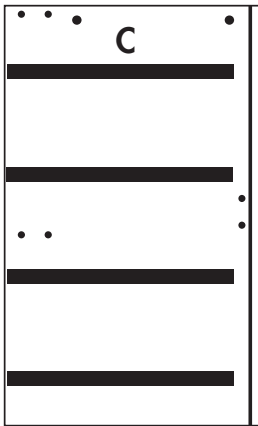
S
Cam Screw (32)



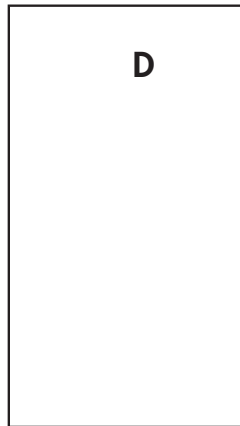
T
Roller Catch (2)



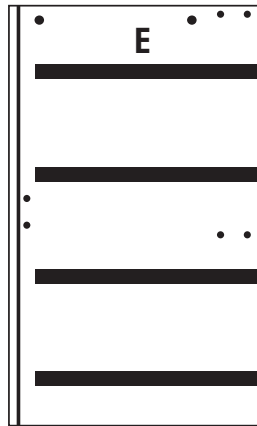
U
Spear Strike (2)



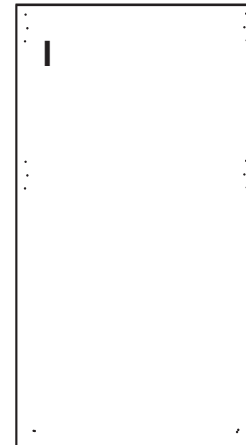
C
Left Side Panel
26 3/8" x 14 3/8"



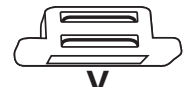
D
Back Board
26" x 14 1/2"



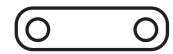
E
Right Side Panel
26 3/8" x 14 3/8"



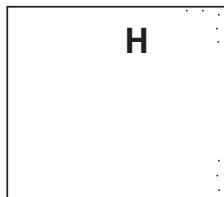
I
Leg Extension
27 1/4" x 14 3/8"



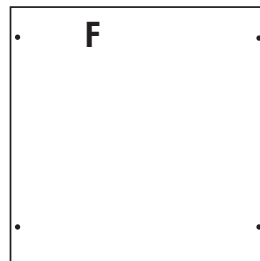
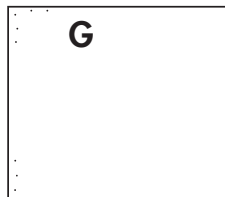
V
Magnetic Catch



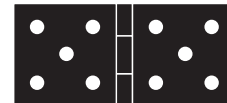
W
Strike



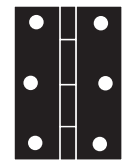
H
Extension Panels
9 7/8" x 13 1/2"



F
Bottom
15 3/4" x 14 3/8"



Y
Hinge (2)



X
Hinge (6)



Z
3/8" Flat Head Screw (88)



J
Cross Beams (3)
3 1/2" x 14 3/4"



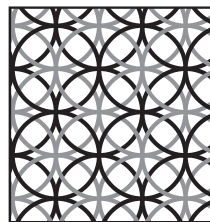
M
Left Drawer Panel (4)
4 3/8" x 13 3/8"



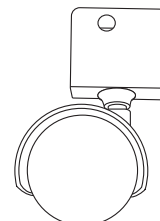
L
Front Drawer Panel (4)
6 1/2" x 15 5/8"



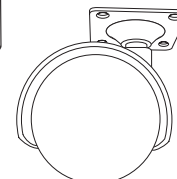
N
Right Drawer Panel (4)
4 3/8" x 13 3/8"



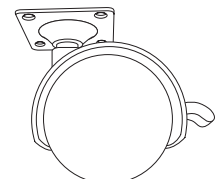
P
Bottom Drawer Board (4)
13 9/16" x 13 x 1/8"



AA
Leg Caster (2)



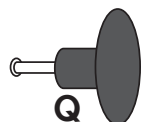
BB
Caster (2)



CC
Locking Caster (2)



O
Back Drawer Panel (4)
4 3/8" x 12 3/4"



Q
Drawer Knob (4)



DD
2" Pan Head Screw (20)



EE
Anchor (20)



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Clean the table using furniture polish and a soft rag. Do not use harsh chemicals or abrasive cleaners



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