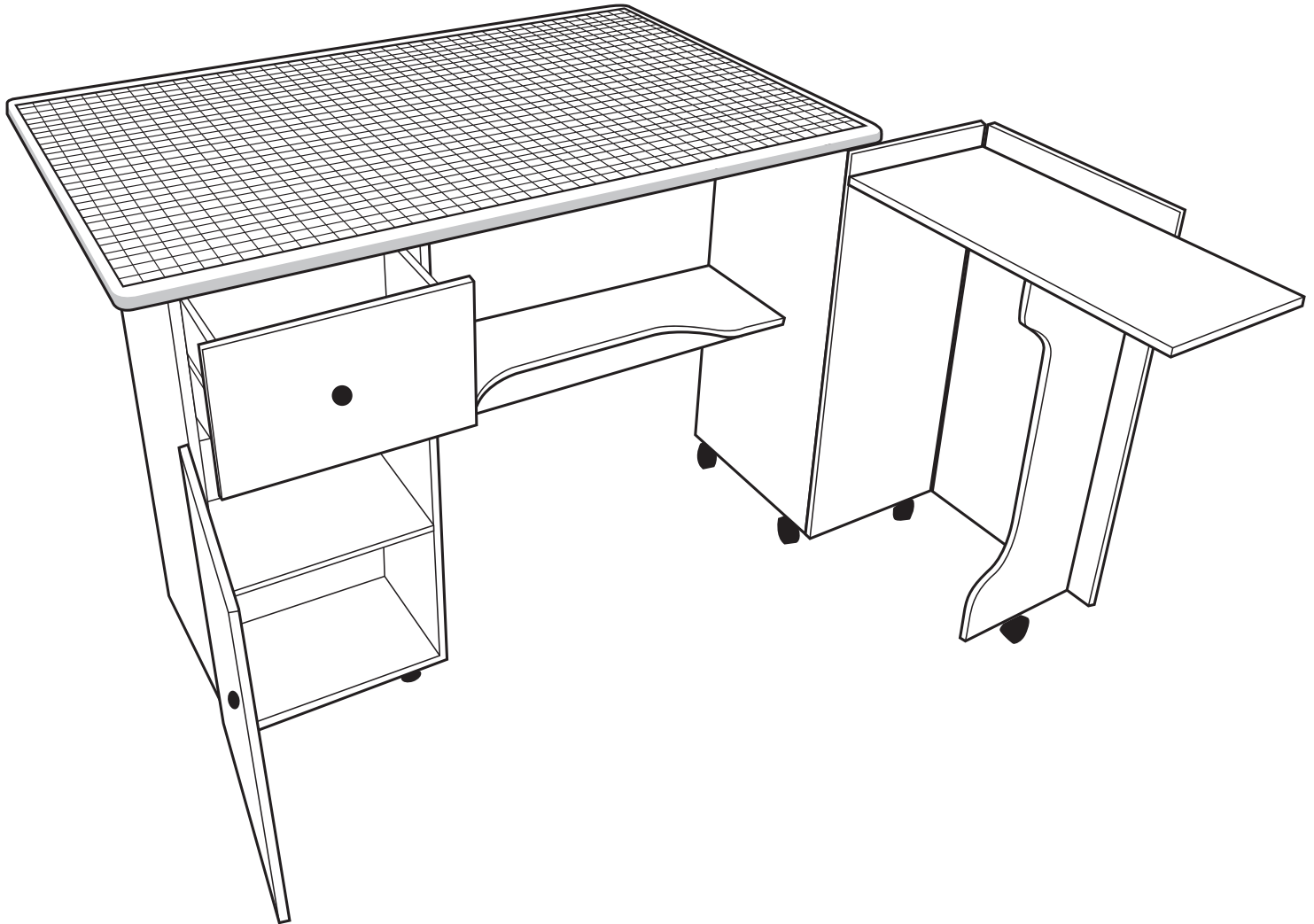




Thank you for purchasing our

QUILTER'S DESIGN TABLE

Item #38434



INSPECTED BY:

LOT NUMBER:

HELPFUL HINTS: Read the instructions carefully before starting. Check to see that all parts on the Parts List are included. It is best to work in a spacious area. Be sure to avoid overtightening.

For assistance with missing or replacement parts, installation, or any additional information, please call Sullivans USA at **800-862-8586** or email us at **Parts@SullivansUSA.net**.

SAFETY & MAINTENANCE: This table is not a toy - do not let children play on, under, or around it. Do not place more than 30 pounds on the table wings. To clean the table, use a cloth or sponge with mild soap. Never use anything abrasive. Never rest a hot iron directly on the surface.

QUILTER'S DESIGN TABLE PARTS LIST

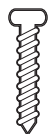
Assembly Time: Approximately 2 hours

You will need: Phillips Screwdriver

1. SCREW
3 x 10mm
98 pcs.



2. SCREW
3 x 12mm
12 pcs.



3. SCREW
5 x 50mm
8 pcs.



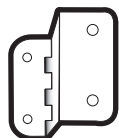
4. SCREW
6 x 10mm
16 pcs.



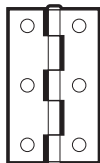
5. SCREW
5 x 14mm
5 pcs.



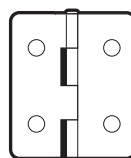
6. HINGE
5 pcs.



7. HINGE
6 pcs.



8. HINGE
4 pcs.



**9. LOCKING
CASTER**
2 pcs.



**10. PART H
CASTER**
3 pcs.



**11. PART I
CASTER**
2 pcs.



**12. CAM
BOLT**
31 pcs.



**13. CAM
LOCK**
31 pcs.



14. HANDLE
3 pcs.



15. PLUG
2 pcs.



16. PLUG
8 pcs.



**17. METAL
COVER**
4 pcs.



18. MAGNET
6 pcs.



**19. LOCKING
CASTER**
3 pcs.



20. SLIDER
2 pcs.

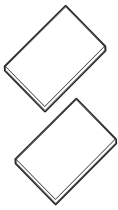


**21. OPEN END
WRENCH**
1 pc.



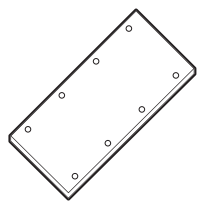
**22. ALLEN
KEY**
1 pc.





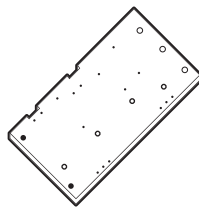
**A/B. PARTITION
PANEL**

12³/₄" x 8³/₄"
2 pcs.



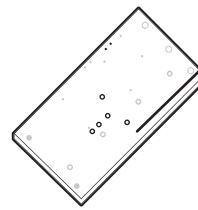
**C. BACK
PANEL**

26¹/₄" x 12³/₄"
1 pc.



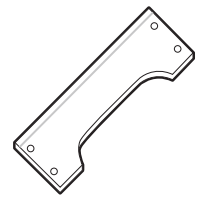
**D. LEFT
PANEL**

26¹/₄" x 14"
1 pc.



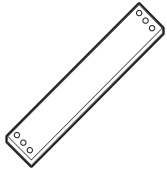
**E. RIGHT
PANEL**

26¹/₄" x 14"
1 pc.



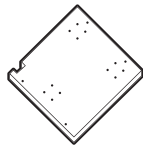
**F. CONNECTION
PANEL**

27¹/₂" x 9³/₄"
1 pc.



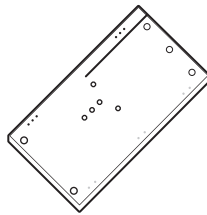
**G. CONNECTION
PANEL**

27¹/₂" x 5¹/₈"
1 pc.



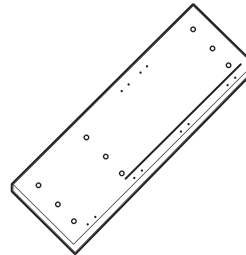
**H. BOTTOM
PANEL**

14" x 13³/₄"
1 pc.



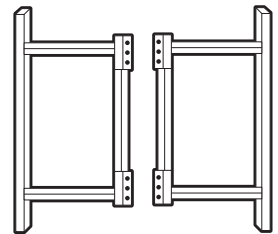
**I. RIGHT
SIDE PANEL**

26³/₄" x 14¹/₂"
1 pc.



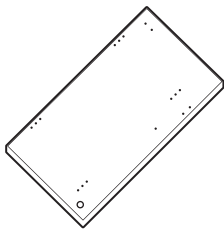
J. TABLE TOP

47" x 15³/₄"
1 pc.



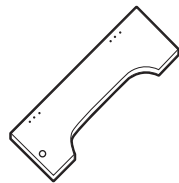
K1/K2. SUPPORT BEAM

27¹/₈" x 12¹/₂"
2 pcs.



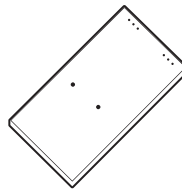
**L. RIGHT
DOOR PANEL**

26¹/₂" x 15³/₄"
1 pc.



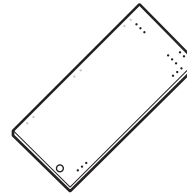
**M. SUPPORT
PANEL**

24³/₄" x 10¹/₈"
1 pc.



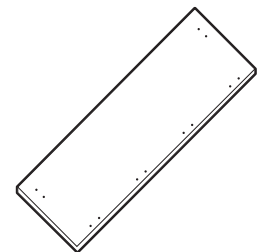
**N. TOP PANEL
(TABLE SIDE)**

23¹/₂" x 11³/₄"
1 pc.



**O. RIGHT
DOOR PANEL**

26¹/₂" x 11³/₄"
1 pc.



P. TABLE TOP

47" x 15³/₄"
1 pc.



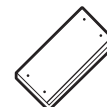
Q. SIDE DRAWER PANEL

8¹/₄" x 6"
1 pc.



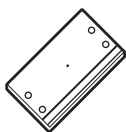
R. SIDE DRAWER PANEL

8¹/₄" x 6"
1 pc.



S. BACK DRAWER PANEL

12" x 6"
1 pc.



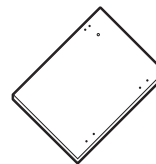
T. FRONT DRAWER PANEL

13³/₄" x 7³/₄"
1 pc.



**U. BOTTOM
DRAWER PANEL**

11¹/₄" x 8³/₄"
1 pc.



V. LEFT DOOR PANEL

18³/₄" x 13³/₄"
1 pc.



**W. BACK
PANEL**

30" x 13¹/₄"
1 pc.



DO NOT RETURN TO THE STORE. For assistance with missing or replacement parts, installation, or any additional information, please call Sullivans USA at **800-862-8586** or email us at **Parts@SullivansUSA.net**.

REPLACEMENT POLICY: Sullivans USA, Inc. will replace any missing or defective parts within 30 days of purchase. Fax a dated receipt with your contact information, the lot number on your instructions, and your request to **630-435-1532** or e-mail to **Parts@SullivansUSA.net**. To expedite this process, include any parts you may need in your request. This policy does not apply to damages due to shipping. For further assistance, please call toll-free **800-862-8586**.

Please note that the no-charge Replacement Policy does not apply to items sold as is, clearance, closeout, final sale, etc. Any parts requested under these circumstances will be charged to the customer, including shipping charges. Shipping charges for replacement parts to Alaska, Hawaii or any point outside of the Contiguous United States are not covered under our policy. Some restrictions apply. See website for details. If you are outside of the 30 day period, replacement parts are available for purchase.

QUILTER'S DESIGN TABLE INSTRUCTIONS

1 THE TABLE TOP

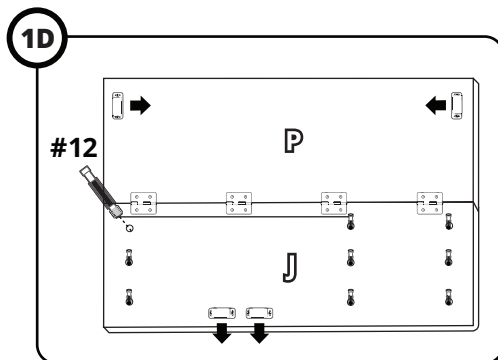
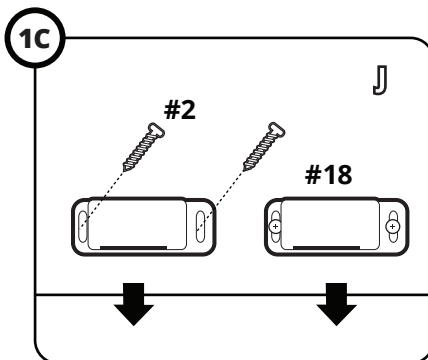
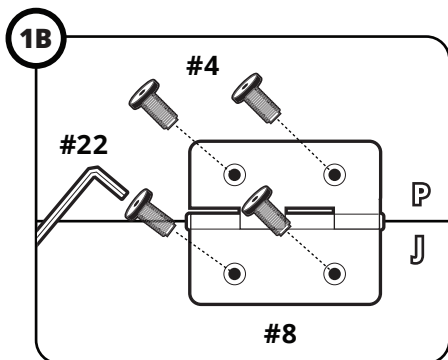
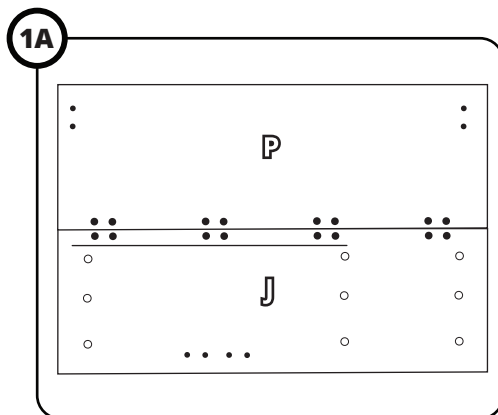
Parts Needed: J, P, #2-(8), #4-(16), #8-(4), #12-(9), #18-(4), #22, Phillips Screwdriver (not included)

1A Lay 2 Table Top Boards (J & P) on a clean surface with the grid facing down. Line up holes on the boards as shown.

1B Align 4 Hinges (#8) over the center predrilled holes and then secure each using 16 Screws (#4) and the Allen Key (#22).

1C Use 8 Screws (#2) and Screwdriver to fasten 4 Magnets (#18) to the table top. The metal bars face in the direction of arrows in **Step 1D**.

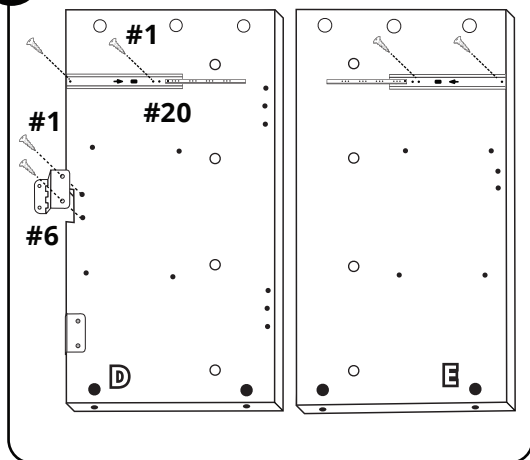
1D For the remaining 9 pre-installed plastic holes in Table Top (J), use a Screwdriver to attach 9 Cam Bolts (#12). **Leave the Table Top flat when complete.**



2 THE BASE

Parts Needed: A/B-(2), C, D, E, F, G, H, I, #1-(14), #2-(4), #3-(4), #6-(5), #12-(18), #13-(27), #16-(8), #18-(2), #20-(2), Phillips Screwdriver (not included)

2A



2A

Lay the Left (D) and Right (E) Panels down and line up the 2 Sliders (#20) with the predrilled holes as shown. **Do not pull Sliders apart.** Use 2 Screws (#1) each and Screwdriver to attach. Line up 2 Hinges (#6) with the bent part of the hinge against Left Panel (D). Use 4 Screws (#1) and Screwdriver to attach.

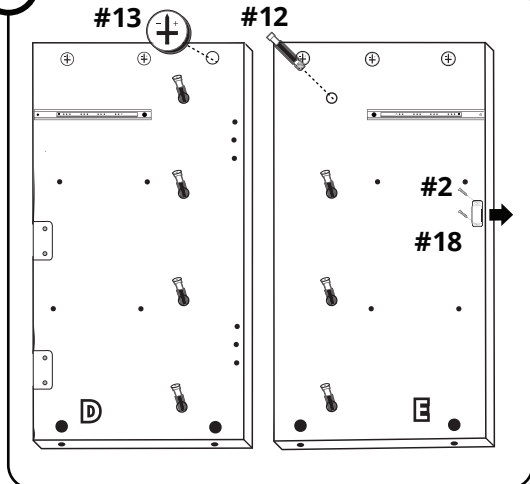
2B

Insert 6 Cam Locks (#13) into the holes on the top of the Left (D) and Right (E) Panels with the arrow on the Cam Lock pointing up. Install 8 Cam Bolts (#12) into 8 pre-installed plastic holes on Left (D) and Right (E) Panels with Screwdriver. Use 2 Screws (#2) and Screwdriver to fasten 1 Magnet (#18) to Right Panel (E). The metal bars face in the direction indicated by the arrow.

2C

Flip Right Panel (E) over. Install 1 Magnet (#18) with 2 Screws (#2) using a Screwdriver. The metal bars face in the direction indicated by the arrow. Screw in 5 Cam Bolts (#12) into 5 pre-installed plastic holes on Right Panel (E) using a Screwdriver.

2B



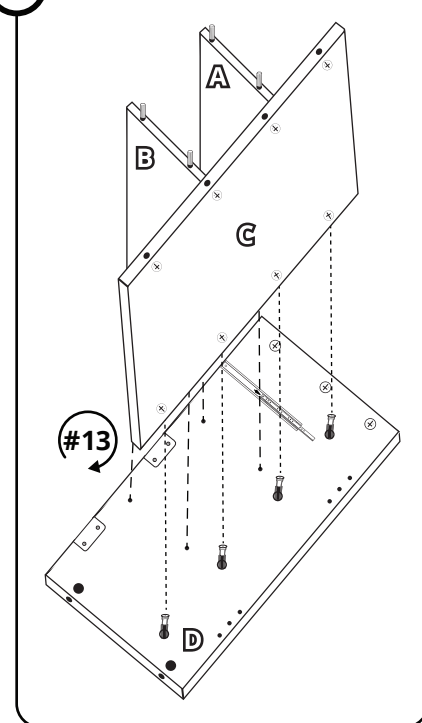
2D

Insert 8 Plugs (#16) into holes on the sides of 2 Partition Panels (A/B) until snug. Insert 8 Cam Locks (#13) into the holes on Back Panel (C) with the arrow on the Cam Locks pointing out toward the closest long edge as shown.

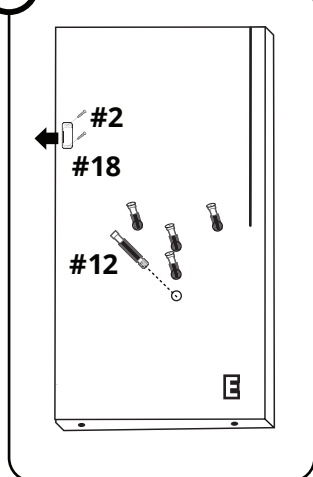
2E

Connect 4 holes on side edge of Back Panel (C) to 4 Cam Bolts (#12) on Left Panel (D). Twist the Cam Locks (#13) on Back Panel (C) clockwise with a Screwdriver. Insert the Plugs (#16) from Partition Panels (A/B) into the pre-installed holes on Left Panel (D) as shown.

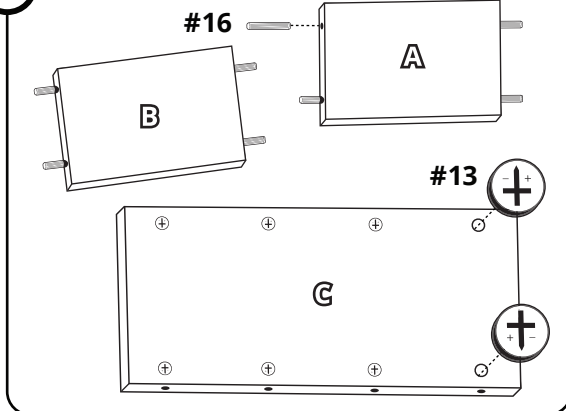
2E



2C



2D



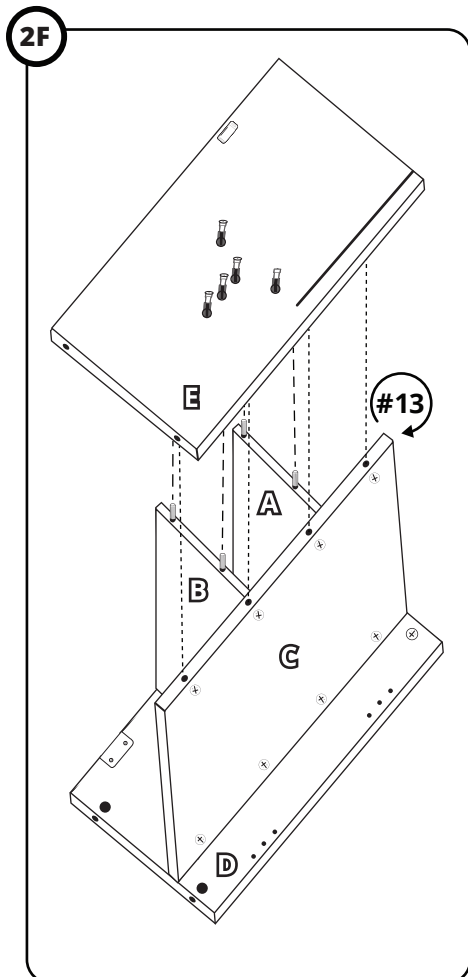
2

THE BASE (CONTINUED) ➡

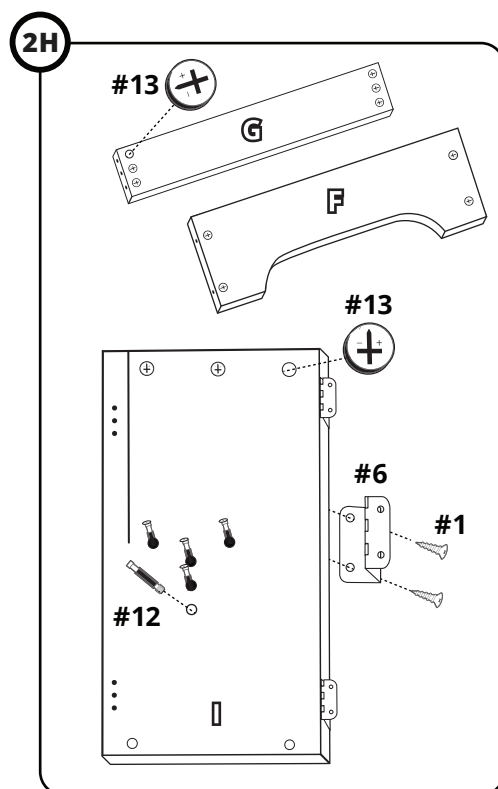
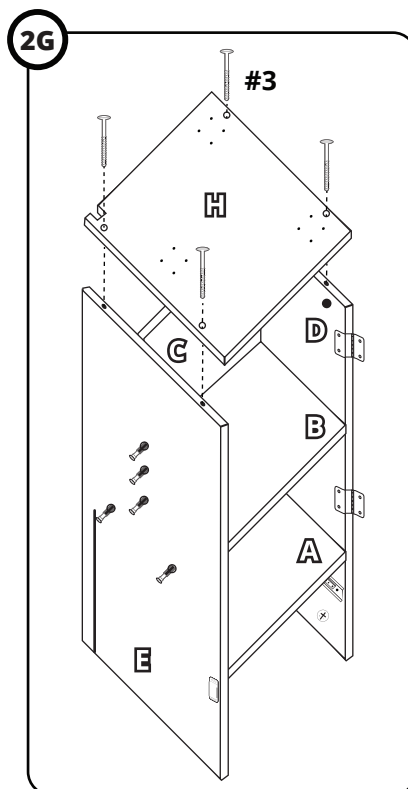
QUILTER'S DESIGN TABLE INSTRUCTIONS

2F Place Right Panel (E) on top of the Plugs (#16) in Partition Panels (A/B), and align 4 Cam Bolts (#12) on Right Panel (E) to the holes on side edge of Back Panel (C). Once aligned, twist Cam Locks (#13) in a clockwise position.

2G Attach the Bottom Panel (H) to Left (D) and Right (E) Panels as shown using 4 Screws (#3) and a Screwdriver.



2H Insert 6 Cam Locks (#13) in Connection Panel (G). Insert 4 Cam Locks (#13) in Connection Panel (F). In Right Side Panel (I), insert 3 Cam Locks (#13). Screw 5 Cam Bolts (#12) into predrilled plastic holes with Screwdriver. **Flip Right Side Panel (I) over** and line up 3 Hinges (#6) with bent part of the hinge against Right Side Panel (I). Attach using 6 Screws (#1) and Screwdriver.



3 ATTACH BASE TO TABLE TOP

All Prepared Parts from Step 1 and 2, Additional Parts Needed: K1/K2-(2), W, #1-(24), #5-(2), #9-(2), #10-(3), #11-(2), Phillips Screwdriver (not included)

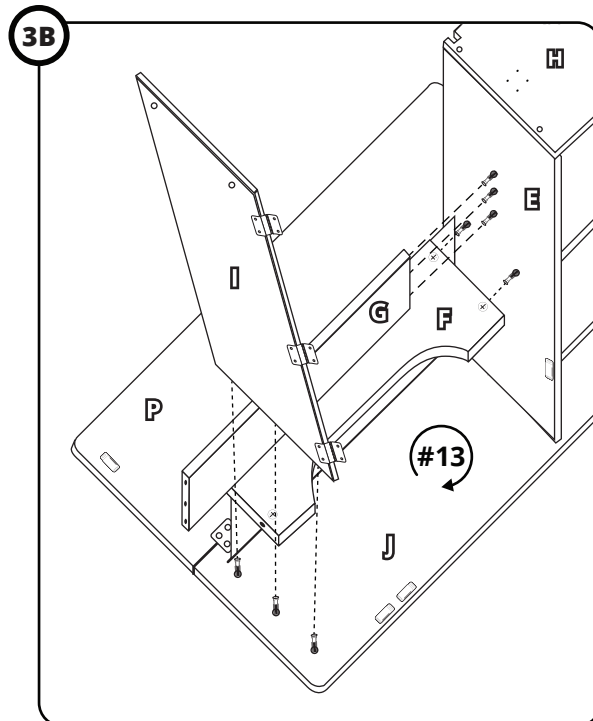
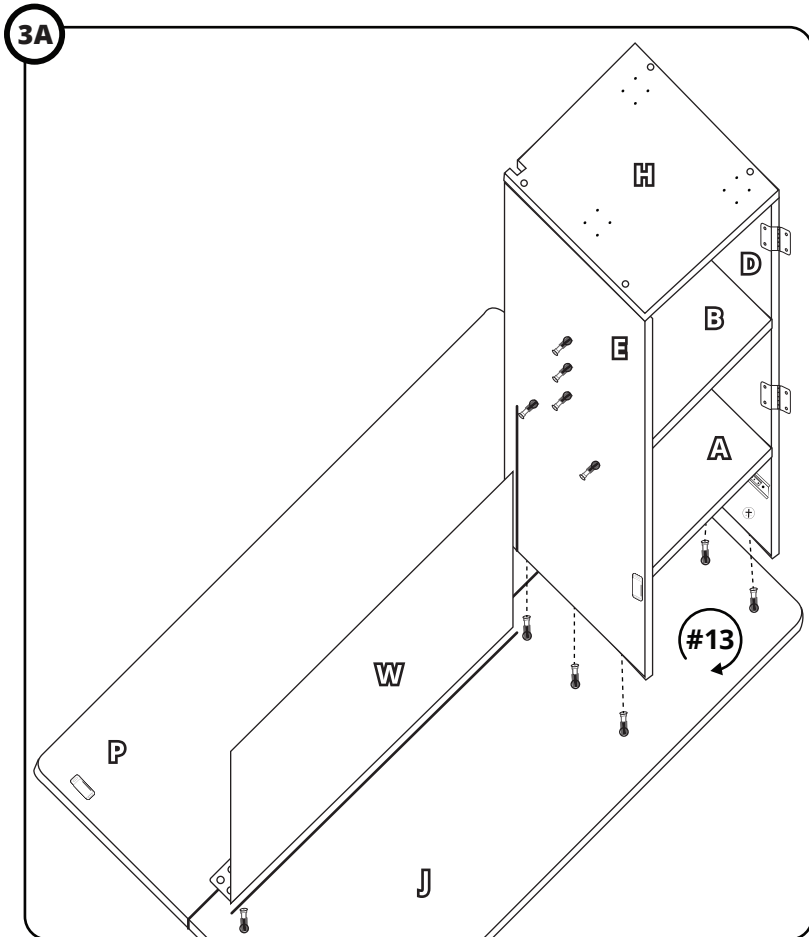
3A Connect Base via Left Panel (D) and Right Panel (E) with Table Top (J) by lining up the Cam Lock (#13) holes up with the Cam Bolts (#12) on Table Top (J). Twist Cam Locks (#13) on Left Panel (D) and Right Panel (E) clockwise to fasten. Insert Back Panel (W) in the grooves in Table Top (J) and Right Panel (E) as shown.

3B Attach two Connection Panels (G & F) by inserting Cam Bolts (#12) from Right Panel (E) into the holes on sides of Connection Panels (G & F). The Cam Locks (#13) on Connection Panel (G) should be facing toward Table Top (P).

Then Tilt-insert Right Side Panel (I) so that its 3 Cam Lock (#13) holes line up with the 3 Cam Bolts (#12) on Table Top (J) and that 5 Cam Bolts (#12) on Right Side Panel (I) line up with holes for Cam Locks (#13) on two Connection Panels (G & F). Fasten ALL Cam Locks (#13) by twisting clockwise with a Screwdriver.

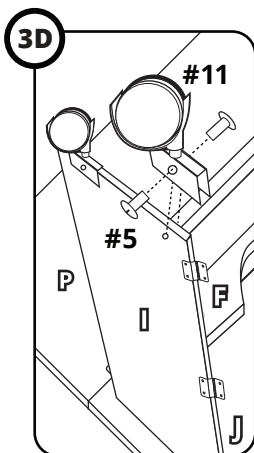
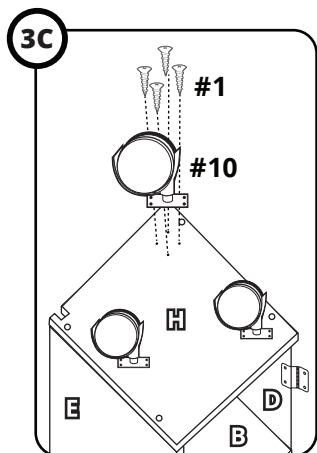
3 ATTACH BASE TO TABLE TOP (CONTINUED) ➡

QUILTER'S DESIGN TABLE INSTRUCTIONS



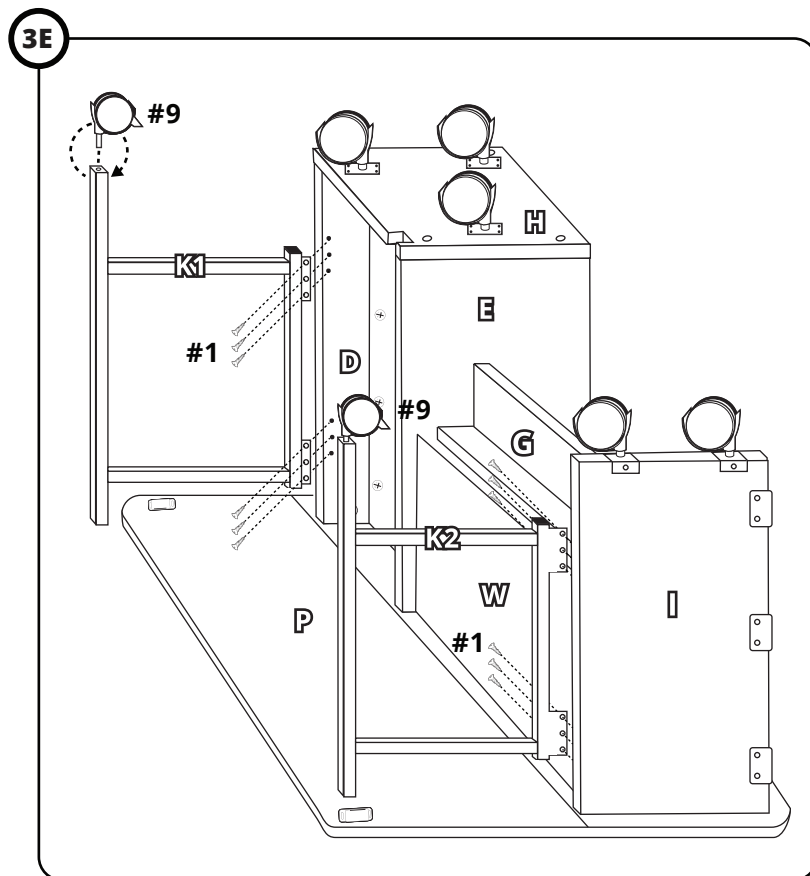
3C Install 3 Casters (#10) to Bottom Panel (H) with 12 Screws (#1) and a Screwdriver.

3D Install 2 Casters (#11) to Right Side Panel (I) using 2 Screws (#5).



3E Screw 2 Locking Casters (#9) clockwise into Support Beams (K1/K2). Use 12 Screws (#1) and a Screwdriver to fasten the two Support Beams (K1/K2) to the 6 predrilled holes in each Left Panel (D) and Right Side Panel (I).

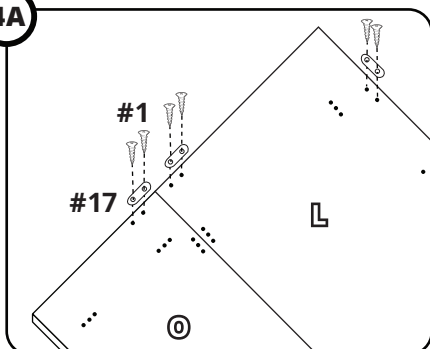
Carefully, flip the Quilter's Design Table over.



4 DOORS & DRAWER

Parts Needed: L, M, N, O, Q, R, S, T, U, V, #1-(60), #3-(4), #5-(3), #7-(6), #12-(4), #13-(4), #14-(3), #15-(2), #17-(4), #19-(3), Phillips Screwdriver (not included)

4A



4A

Use 6 Screws (#1) and Screwdriver to attach 3 Metal Covers (#17) to Right Door Panel (L) and to Right Door Panel (O) as shown.

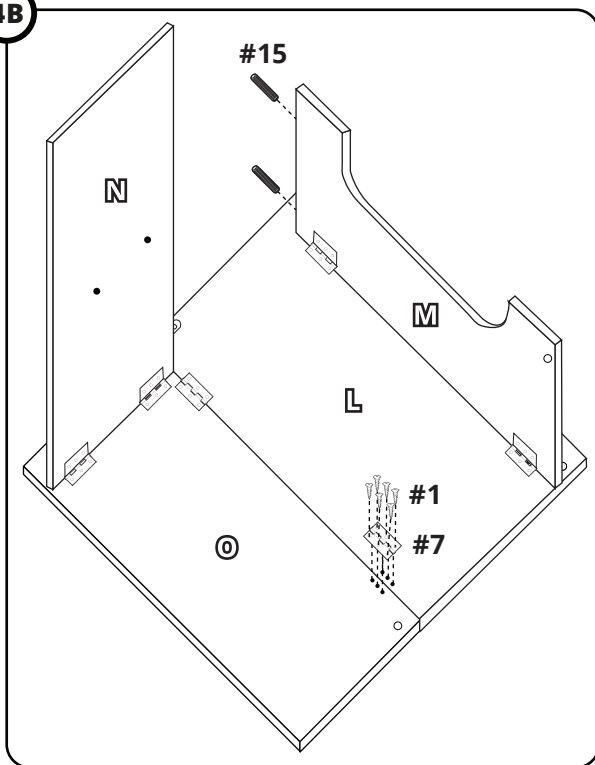
4B

Use 12 Screws (#1) and a Screwdriver to attach 2 Hinges (#7) to connect Right Door Panel (O) and Right Door Panel (L). Use 12 Screws (#1) and 2 Hinges (#7) to connect Support Panel (M) to Right Door Panel (L). Insert 2 Plugs (#15) into Support Panel (M). Use 12 Screws (#1) and 2 Hinges (#7) to connect Top Panel (N) to Right Door Panel (O).

4C

Use 3 Screws (#5) to install 3 Locking Casters (#19) onto the Right Door Panel (O), Right Door Panel (L), and Support Panel (M).

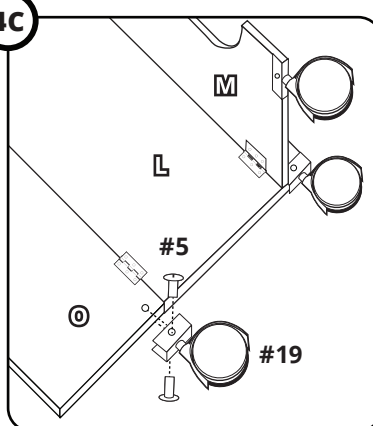
4B



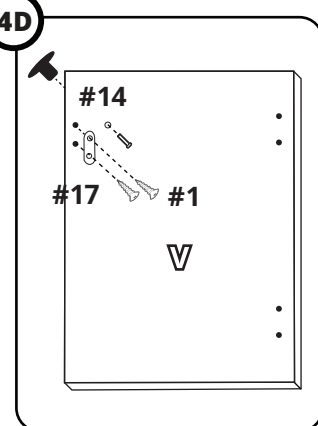
4D

Use 2 Screws (#1) to attach 1 Metal Cover (#17) to Left Door Panel (V). Separate knob and screw to install 1 Handle (#14), with the knob on the other side of Left Door Panel (V).

4C



4D



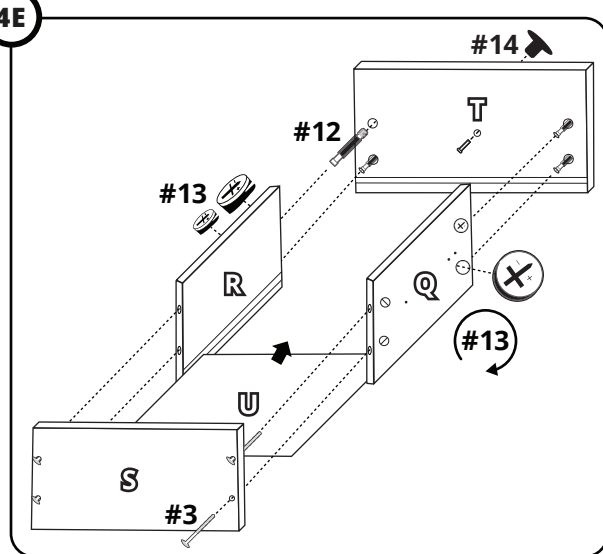
4E

Screw 4 Cam Bolts (#12) into Front Drawer Panel (T) with Screwdriver. Separate knob and screw to install 1 Handle (#14), with knob on other side of Front Drawer Panel (T).

Insert 2 Cam Locks (#13) each into outside of Side Drawer Panels (Q & R). Connect Side Drawer Panels (Q & R) with Cam Bolts on Front Drawer Panel (T) and twist Cam Locks clockwise with Screwdriver to lock. Slide Drawer Bottom Panel (U) into grooves on bottom of two Side Drawer Panels (Q & R) and Front Drawer Panel (T).

Align the groove (on other side) of Back Drawer (S) then use 4 Screws (#3) and Screwdriver to attach it to Side Drawer Panels (Q & R) as shown.

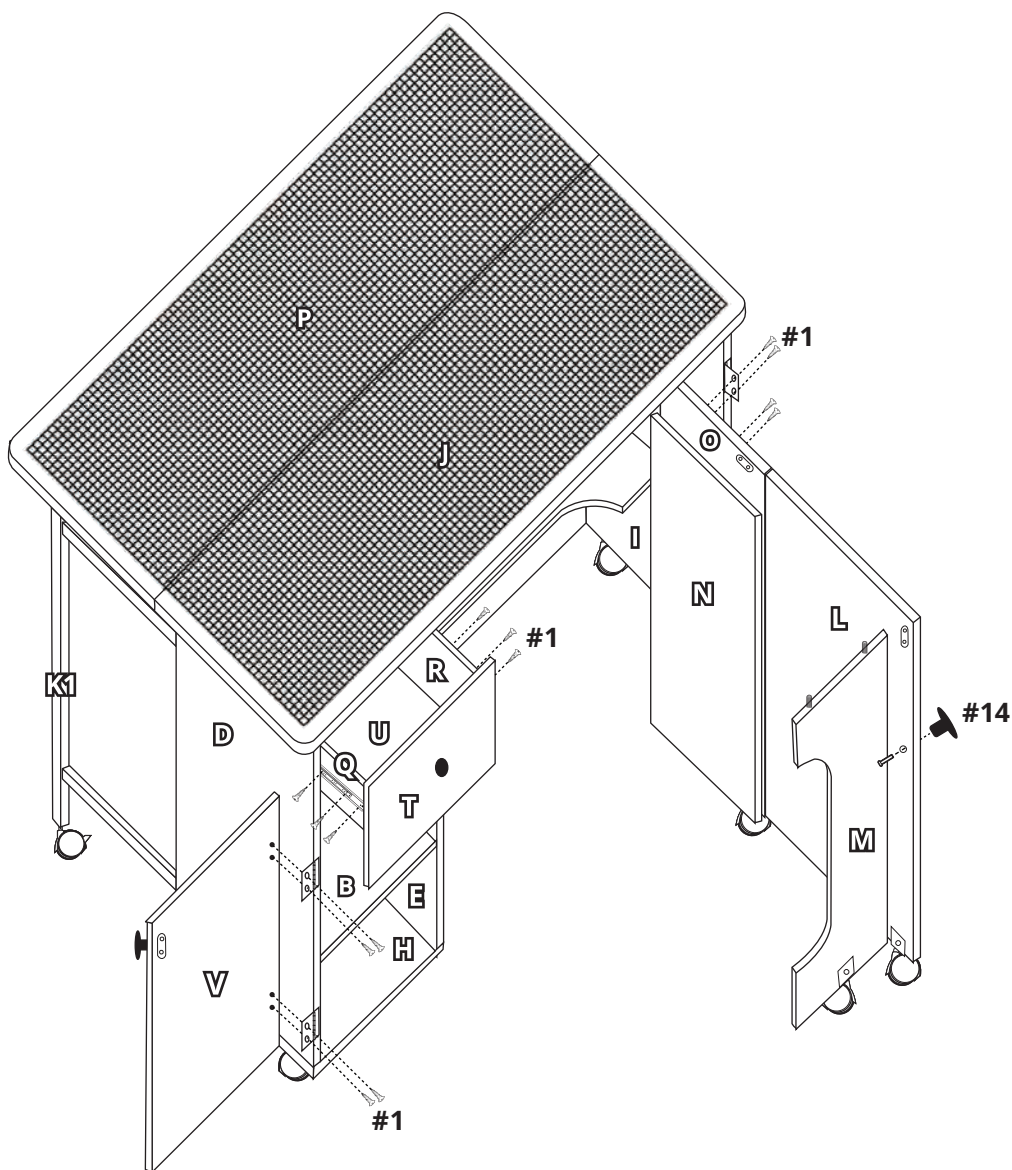
4E



4

DOORS & DRAWERS (CONTINUED) ➞

4F



4F Pull 2 Sliders (#20) out carefully from Left Panel (D) and Right Panel (E). These will attach to the Drawer completed in **Step 4E**. Line up the holes in the Sliders with predrilled holes on Side Drawer Panels (Q & R). Use 6 Screws (#1) and a Screwdriver to attach 2 Sliders (#20) to the Drawer.

Use 4 Screws (#1) and the previously installed 2 Hinges (#6) on Left Panel (D) to attach Left Door Panel (V).

Use 6 Screws (#1) and the previously installed 3 Hinges (#6) on Right Side Panel (I) to attach Right Door Panel (O). Separate knob and screw to install 1 Handle (#14), with the knob on the outside of Right Door Panel (L) as shown.

Your Sullivans Quilter's Design Table is complete - Enjoy!

STOP

DO NOT RETURN TO THE STORE.

For assistance with missing or replacement parts, installation, or any additional information, please call us at **800-862-8586** or email **Parts@SullivansUSA.net**.