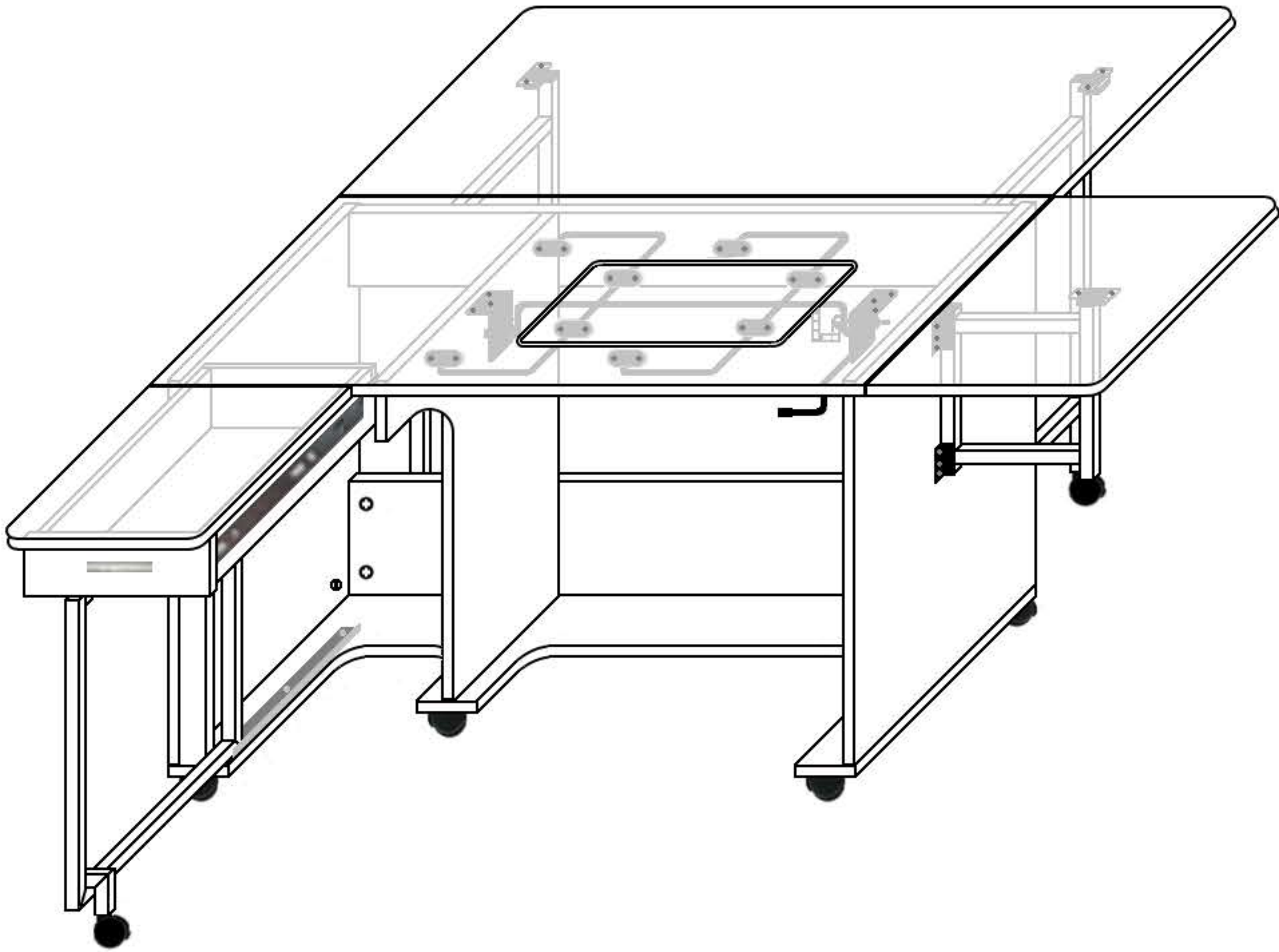


SULLIVANS

Item No.

# Ultimate Quilting Table

## Instructions



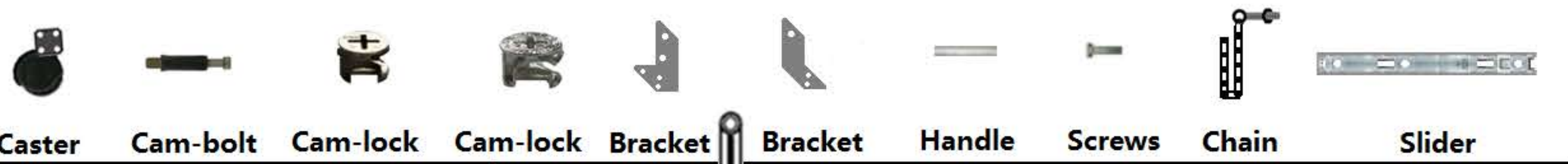
***[www.sullivans.net/usa](http://www.sullivans.net/usa)***



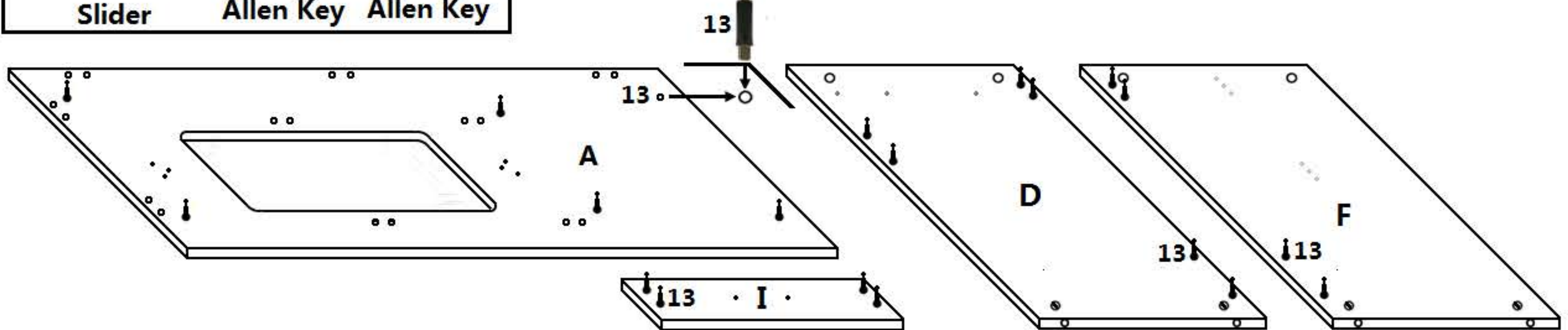
① 33 PCS   ② 31 PCS   ③ 16 PCS   ④ 40 PCS   ⑤ 4 PCS   ⑥ 6 PCS   ⑦ 3 PCS   ⑧ 8 PCS   ⑨ 2 PCS   ⑩ 5 PCS   ⑪ 3 PCS



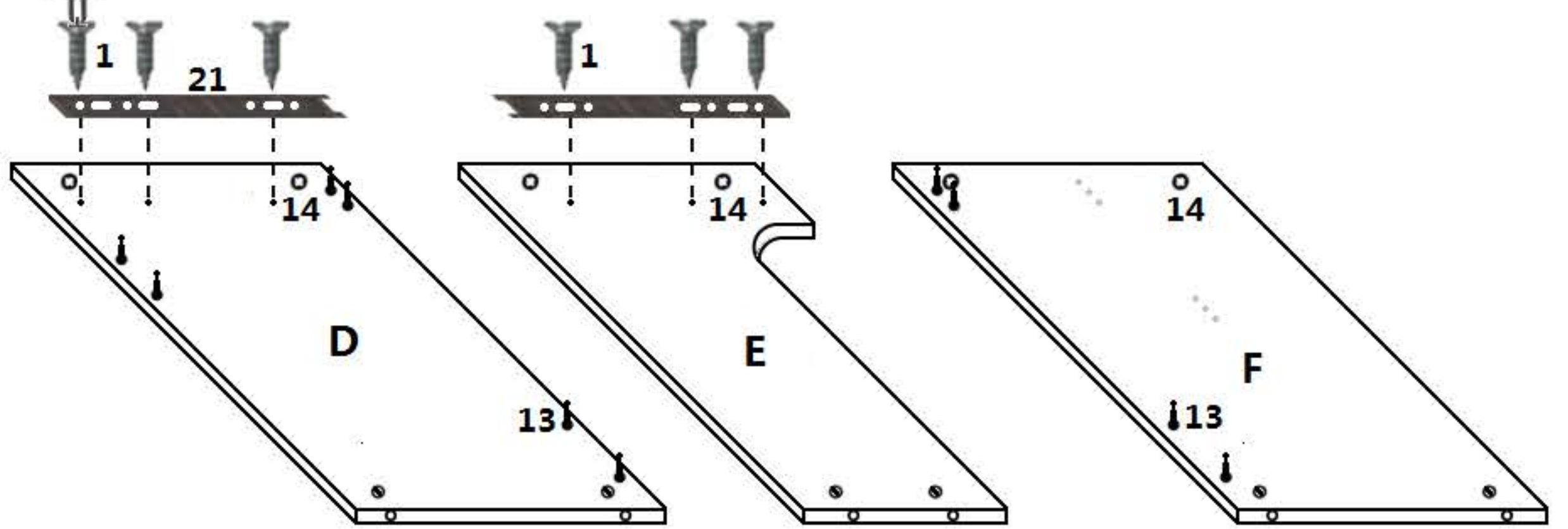
⑫ 6 PCS   ⑬ 20 PCS   ⑭ 14 PCS   ⑮ 6 PCS   ⑯ 1 PC   ⑰ 1 PC   ⑱ 1 PC   ⑲ 2 PCS   ⑳ 1 PC   ㉑ 2 PCS



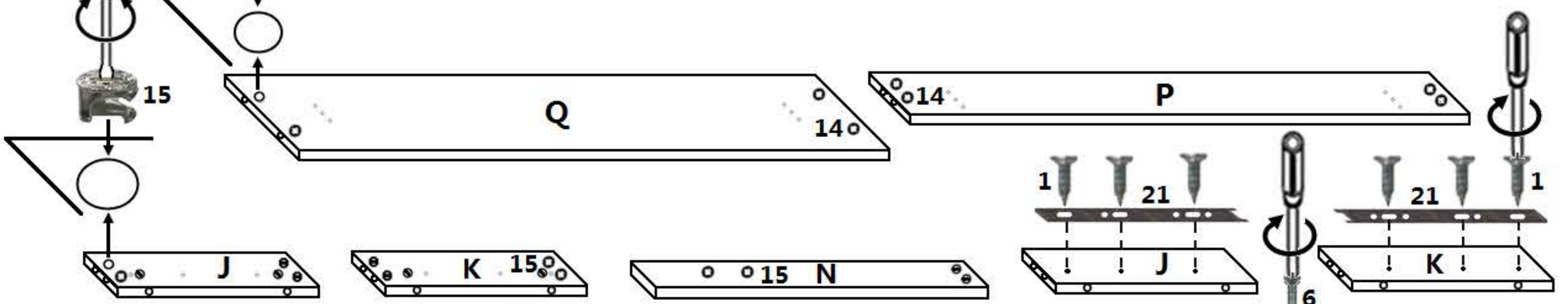
Step 1, Screw the part # 13 Cam-bolts onto Panel A, D, F and I.



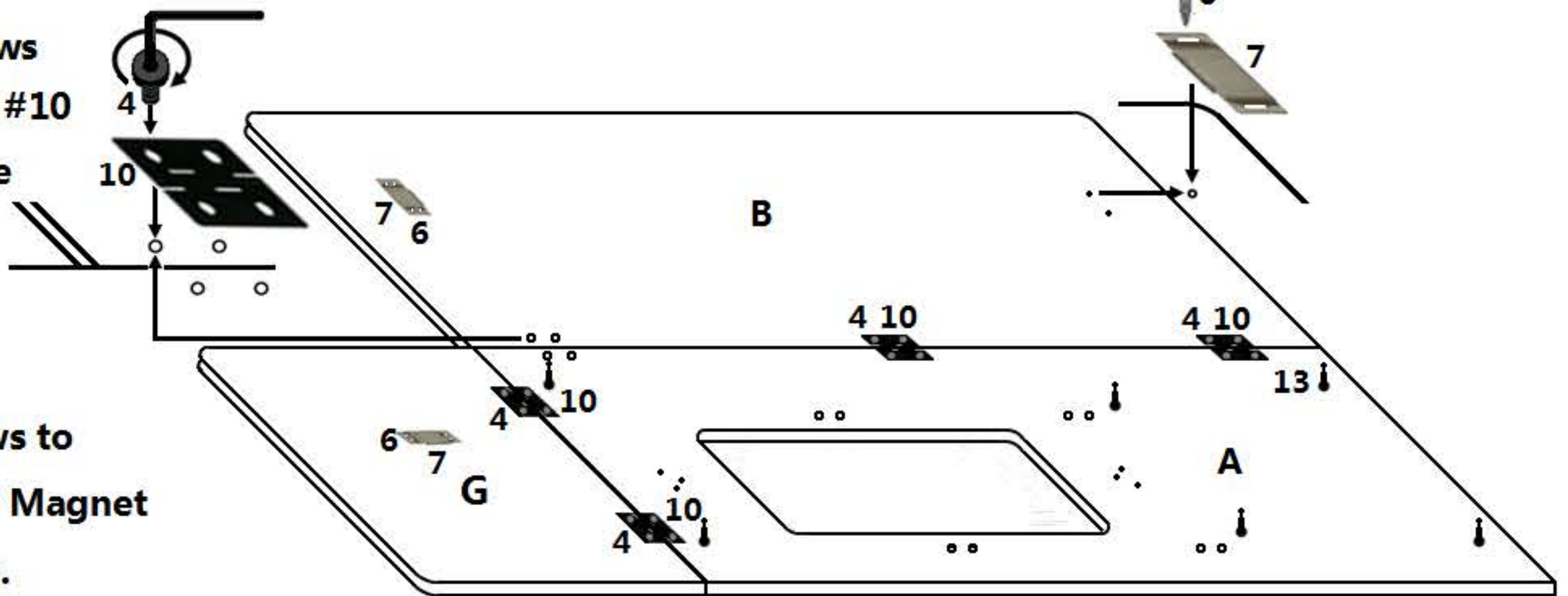
Step 2A, Rotate the part #14 Cam-locks left and right and press them into panel D, E, F, P and Q.  
Step 2B, Press the locking Slider, use part #1 Screws to screw the outer sliders onto the panel D and E.



Step 3A, Rotate the part #15 Cam-locks left and right and press them into panel J, K and N.  
Step 3B, Use part #1 Screws to screw the inner sliders of part #21 onto the panel J and K.



Step 4A, Use part #4 Screws to screw the part #10 Hinges onto table top A, B and G.

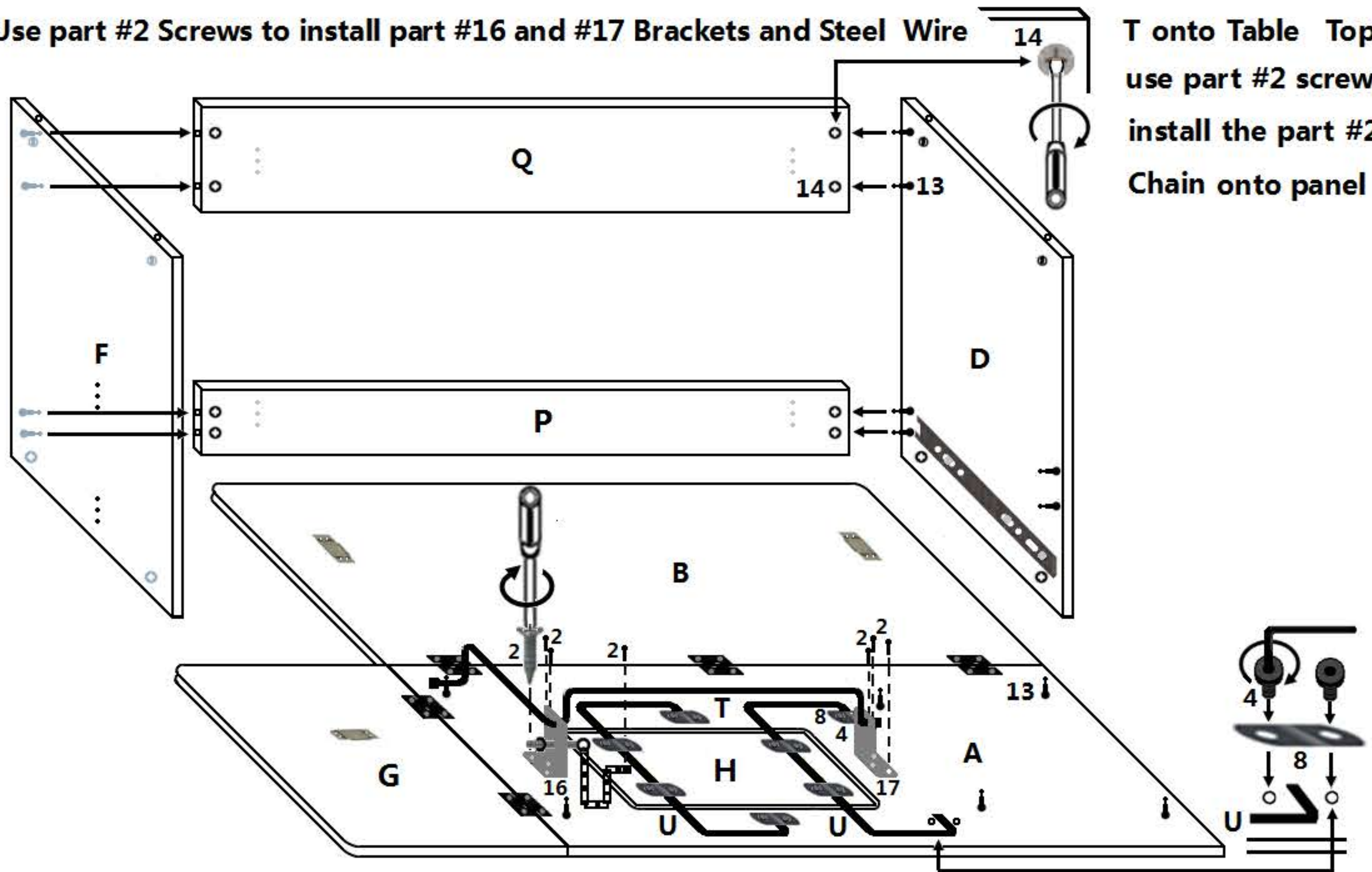


Step 4B, Use part #6 Screws to screw the part #7 Magnet onto panel B & G.

**Step 5A,** Insert the part #13 Cam-bolts on Panel D & F into the part #14 Cam-locks on Panel Q & P, and tighten these Cam-locks clockwise.

**Step 5B,** Place the Mobile Panel H into Table Top A, use part #4 Screw and part #8 Cleat to install the Steel Wire U onto the Table Top A and Mobile Panel H.

**Step 5C,** Use part #2 Screws to install part #16 and #17 Brackets and Steel Wire T onto Table Top A, use part #2 screw to install the part #20 Chain onto panel H.

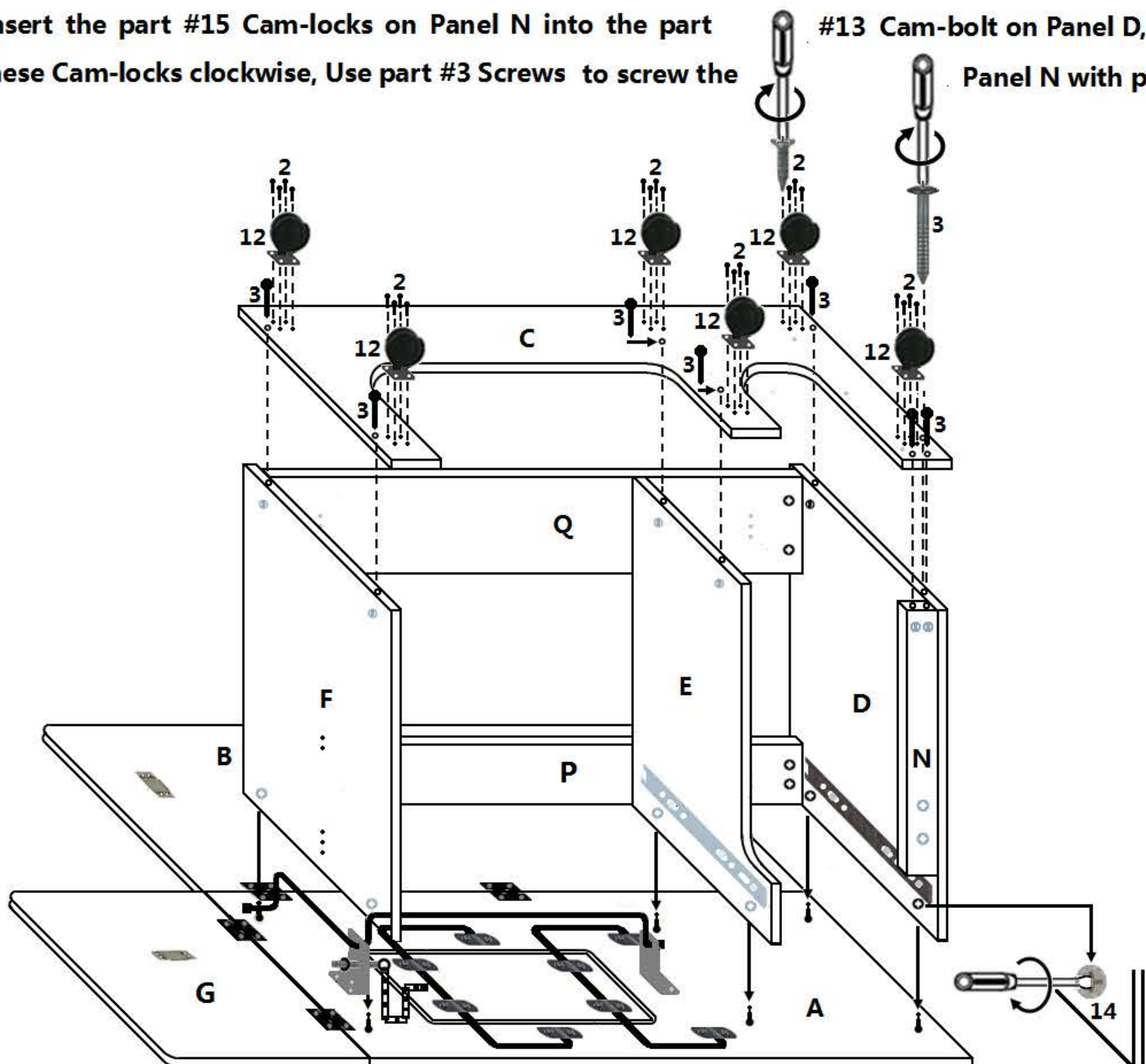


**Step 6A,** Insert the part #14 Cam-locks on Panel D, E and F into the part #13 Cam-bolts on Table Top A, and tighten these Cam-locks clockwise.

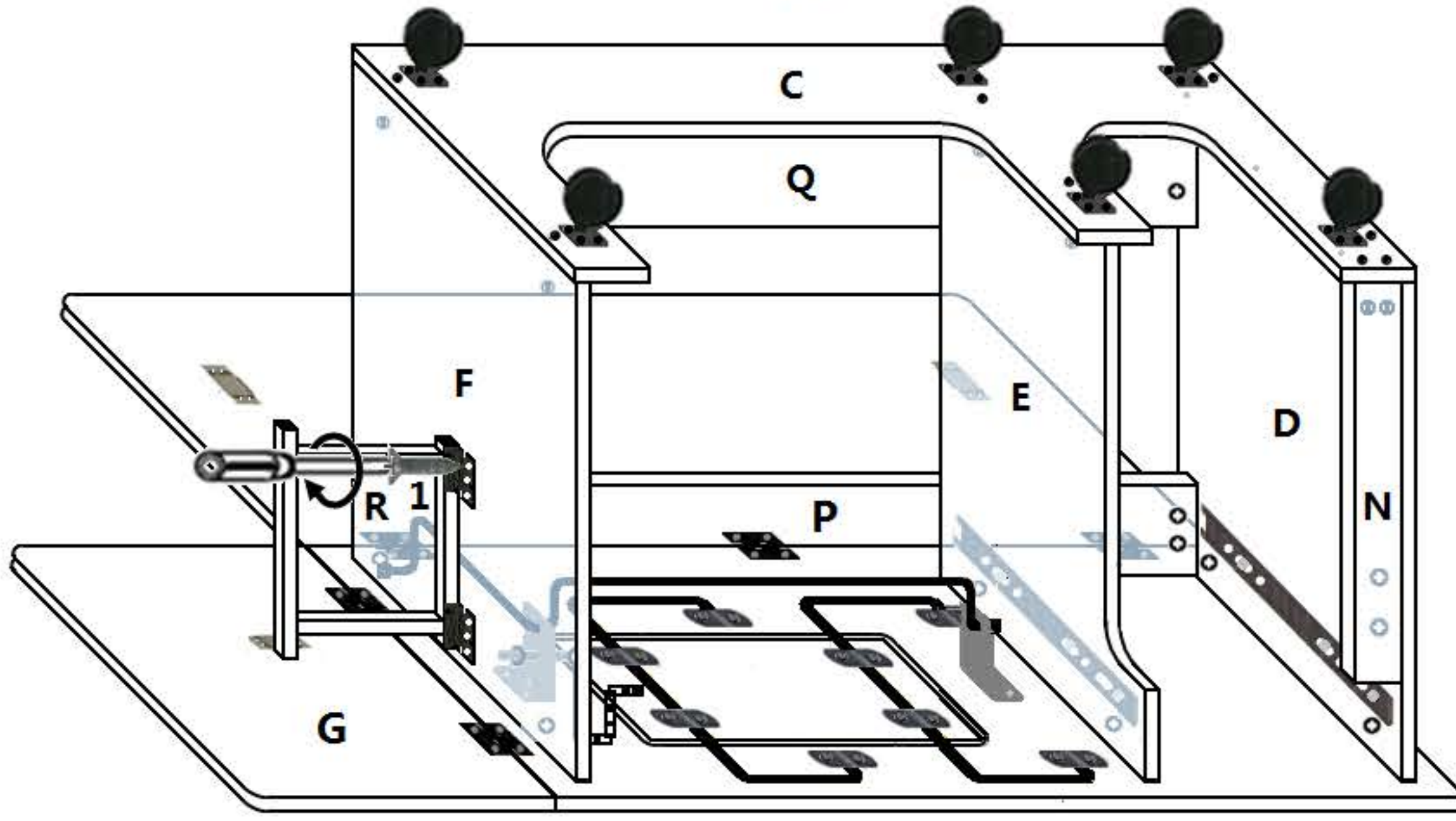
**Step 6B,** Use part #3 Screws to screw the Bottom Panel C with panel D, E and F.

**Step 6C,** Use part #2 Screws to screw the part #12 Casters onto panel C.

**Step 6D,** Insert the part #15 Cam-locks on Panel N into the part #13 Cam-bolt on Panel D, tighten these Cam-locks clockwise, Use part #3 Screws to screw the Panel N with panel C.

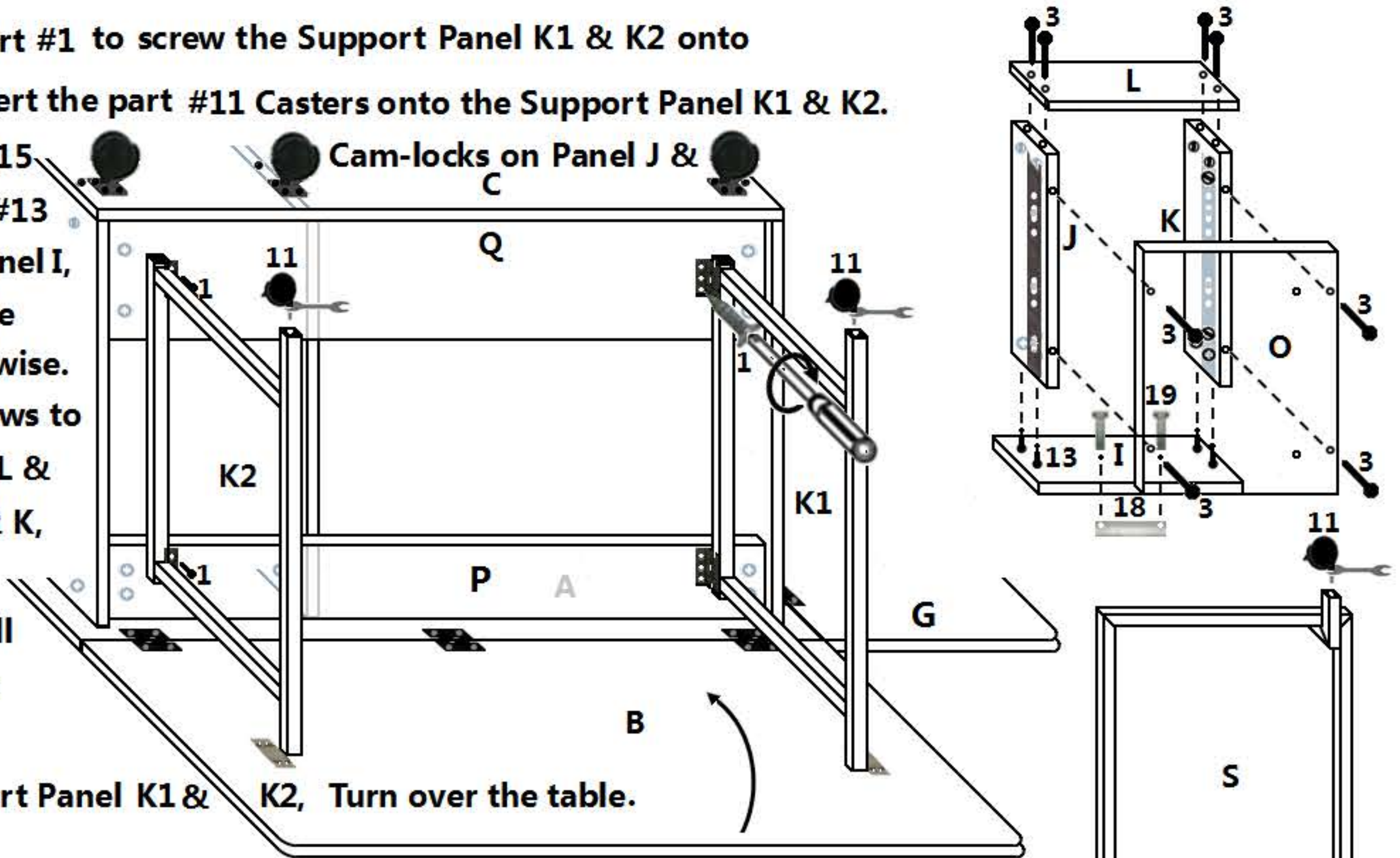


**Step 7, Use 6 pcs of part #1 screws to screw the Support Panel R onto panel F.**



**Step 8A, Use 12 pcs of part #1 to screw the Support Panel K1 & K2 onto Panel Q & P, insert the part #11 Casters onto the Support Panel K1 & K2.**

**Step 8B, Insert the part #15 Cam-locks on Panel J & K into the part #13 Cam-bolts on panel I, and tighten these Cam-locks clockwise. Use part #3 Screws to screw the panel L & O with panel J & K, use part #19 Screws to install part #18 Handle onto panel I.**



**Step 8C, Close the Support Panel K1 & K2, Turn over the table.**

**Step 9A, Use 3 pcs of part #1 screws to screw the part #22 Slider onto panel C.**

**Step 9B, Push the Support Panel S, insert the drawer into Sliders, use part #6 screws to screw the Support Panel S onto panel O.**

**Step 9C, Screw the part #4 Screws and part #5 Screws onto panel M, Note: the part #4 Screws is for adjusting the height of panel M, the part #5 Screws is for locating the panel M with the drawer.**

**OK**

